


Friday, 19/09/2008 7:15:34 AM

User:

Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D412-630-031
Job Number : 42125	
Estimate Number : 10804	
P.O. Number :	Part Number : D412630031
This Issue : 19/09/2008 S.O. No. :	Drawing Number : R08-080
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By :	Due Date : 25/09/2008 Qty: 1 Um: Each
Checked & Approved By : 	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
----------------	------------------------------	----------------------

1.0	D412630031	Pilot/Co-Pilot Step, LH (Folding)
-----	------------	-----------------------------------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Pilot/Co-Pilot Step, LH (Folding)
 Original B38768 @ CHG001

2.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

New paper work and labels are required with the new batch #, @ CHG001
 Re-identify and re-package.
 Return to stock

Location:  B

4.0	QC21	FINAL INSPECTION/W/O RELEASE
-----	------	------------------------------



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



DART Dart Aerospace Ltd. 1270 ABERDEEN ST. HAWKESBURY, ON, CANADA K6A 1K7				TC APPROVAL # 09-89 TEL: 1-613-632-5200	
P/N	D412-630-031	CHG	CHG001		
DESC.	Folding Step, LH	STC	SH96-69		
LOT	B38768	STC	SR00598NY		
MODEL	Bell 205/212/214/412	STC	SR00595/7NY		
MADE IN CANADA					
D2729-1					

Date: Wednesday, 23/04/2008 10:21:51 AM
User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PILOT/CO-PILOT STEP, LH (FOLDING)
Job Number	: 38768	Part Number	: D412630031
Estimate Number	: 10813	Drawing Number	: IIN D412-630
P.O. Number	:	Project Number	: N/A
This Issue	: 23/04/2008 S.O. No. :	Drawing Revision	: L
Prsht Rev.	: NC	Material	:
First Issue	: / / Type : LARGE FAB ASSY	Due Date	: 30/04/2008 Qty: 2 Um: Each
Previous Run	: 35819		
Written By	:		
Checked & Approved By	:		
Comment	: EST. REV. A 05.11.21 NEW ISSUE EC EST. REV. B 05.12.19 updated pick list EC EST. REV. C 07.11.12 ecn 1019, no chg EC verified by DD		

REFERENCE ONLY

Additional Product

Job Number:



9

Seq. #:	Machine Or Operation:	Description :								
1.0	DC	DOCUMENT CONTROL								
		 Comment: DOCUMENT CONTROL Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG0017								
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE								
		 Comment: SMALL & MEDIUM FAB RESOURCE 1 Assemble as per dwg D412-630 p.17 ****ensure tension to retract step is 11 to 18 lbs before installing lockwire.**** MF 08-08-13								
3.0	D3463041	Step Weldment Assembly								
		 Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3463-041</td> <td>Step weldment</td> <td>35861</td> </tr> </tbody> </table> SP	Qty	Part Number	Description	Batch	1	D3463-041	Step weldment	35861
Qty	Part Number	Description	Batch							
1	D3463-041	Step weldment	35861							
4.0	D3443043	Strut Weldment Assembly								
		 Comment: Qty: 1.0000 Each(s)/Unit Total: 2.0000 Each(s) Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>D3443-043</td> <td>Strut ass'y</td> <td>37089</td> </tr> </tbody> </table> 37089 KI 18 08 07/14 102	Qty	Part Number	Description	Batch	1	D3443-043	Strut ass'y	37089
Qty	Part Number	Description	Batch							
1	D3443-043	Strut ass'y	37089							

Process Sheet

ar: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Number: 38768

Part Number: D412630031

Number:



Seq. #: Machine Or Operation: Description :

15.0 MS24665302 Cotter Pin



2X

Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS24665-302	COTTER PIN	M106763

8/4/23 SC

16.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

****ensure tension to retract step is 11 to 18 lbs ****

6 00/00/13 12

17.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

18.0 D34541 Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3454-1	Bushing	337301

SC

19.0 D34543 Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-3	Bushing	35171

SC

20.0 D34545 Bushing



2X

Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-5	Bushing	37842

8/4/24 SC

Process Sheet

Part Number: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Part Number: 38768

Part Number: D412630031

Part Number:



Seq. #:

Machine Or Operation:

Description :

21.0

D34551

Spacer



Comment: Qty.: 6.0000 Each(s)/Unit Total: 12.0000 Each(s)

Pick:

Qty

Part Number

Description

Batch

6.

D3455-1

Spacer

28171 (34)

30224 (94)

SP

22.0

D34553

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty

Part Number

Description

Batch

2

D3455-3

Spacer

28172

SP

23.0

D3462041

Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty

Part Number

Description

Batch

1

D3462-041

Bracket ass'y

33902

SP

24.0

AN3104

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty

Part Number

Description

Batch

2

AN310-4

Nut

1107139

SP

25.0

AN3105

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty

Part Number

Description

Batch

2

AN310-5

Nut

105280

8/4/24 SP

Process Sheet

ier: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

o Number: 38768

Part Number: D412630031

o Number:



Seq. #:	Machine Or Operation:	Description :								
26.0	AN3C5A	Bolt								
<p>Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>AN3-C5A</td> <td>Bolt</td> <td>106 374</td> </tr> </tbody> </table> <p>SP</p>			Qty	Part Number	Description	Batch	3	AN3-C5A	Bolt	106 374
Qty	Part Number	Description	Batch							
3	AN3-C5A	Bolt	106 374							
27.0	AN44C12	eyebolt								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>AN44-C12</td> <td>Eyebolt</td> <td>101771 SP</td> </tr> </tbody> </table> <p>107923 (1X) 8/3/21</p>			Qty	Part Number	Description	Batch	1	AN44-C12	Eyebolt	101771 SP
Qty	Part Number	Description	Batch							
1	AN44-C12	Eyebolt	101771 SP							
28.0	AN4C15	BOLT								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>AN4C15</td> <td>BOLT</td> <td>1032487</td> </tr> </tbody> </table> <p>SP</p>			Qty	Part Number	Description	Batch	1	AN4C15	BOLT	1032487
Qty	Part Number	Description	Batch							
1	AN4C15	BOLT	1032487							
29.0	AN5C11	BOLT								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>AN5C11</td> <td>BOLT</td> <td>1032487</td> </tr> </tbody> </table> <p>SP</p>			Qty	Part Number	Description	Batch	1	AN5C11	BOLT	1032487
Qty	Part Number	Description	Batch							
1	AN5C11	BOLT	1032487							
30.0	AN5C15	BOLT								
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)</p> <p>Pick:</p> <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>AN5C15</td> <td>BOLT</td> <td>101217</td> </tr> </tbody> </table> <p>8/4/24 SP</p>			Qty	Part Number	Description	Batch	1	AN5C15	BOLT	101217
Qty	Part Number	Description	Batch							
1	AN5C15	BOLT	101217							

Process Sheet

ner: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 38768

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

31.0

AN960C10

WASHER



Comment: Qty.: 7.0000 EACH(s)/Unit Total: 14.0000 EACH(s)

Pick:

Qty. Part Number
7. AN960C10

Description
Washer

Batch

1063027

SP

32.0

AN960C516

WASHER



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)

Pick:

Qty. Part Number
1 AN960C516

Description
Washer

Batch

1028427

SP

33.0

MS210433

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total: 6.0000 Each(s)

Pick:

Qty. Part Number
3 MS21043-3

Description
Nut

Batch

1072887

SP

34.0

MS24665227

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty. Part Number
2 MS24665-227

Description
COTTER PIN

Batch

11006093

SP

35.0

MS24665229

COTTER PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total: 4.0000 Each(s)

Pick:

Qty. Part Number
2 MS24665-229

Description
COTTER PIN

Batch

119096

8/4/23

SP

2x

Process Sheet

Order: CU-DAR001 Dart Helicopters Services


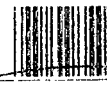



Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 38768

Part Number: D412630031

Job Number:



Seq. #:	Machine Or Operation:	Description :
36.0	NAS1515H5	Washer
		
Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)		
Pick: 		
Qty	Part Number	Description
1	NAS1515H5	Washer
Batch: M100433 14 <u>M106541</u> 24 <u>100064</u> 4P		
37.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
		
Comment: INSPECT 100% KITS FOR COMPLETENESS		
38.0	PACKAGING 1	PACKAGING RESOURCE #1
		
Comment: PACKAGING RESOURCE #1		
Identify and pack for shipping as per PPP D412-630-031		
Location: <u>32</u>		
PPP Rev: <u>B</u>		
39.0	QC21	FINAL INSPECTION/W/O RELEASE
		
Comment: FINAL INSPECTION/W/O RELEASE		

Job Completion



12-08-14